

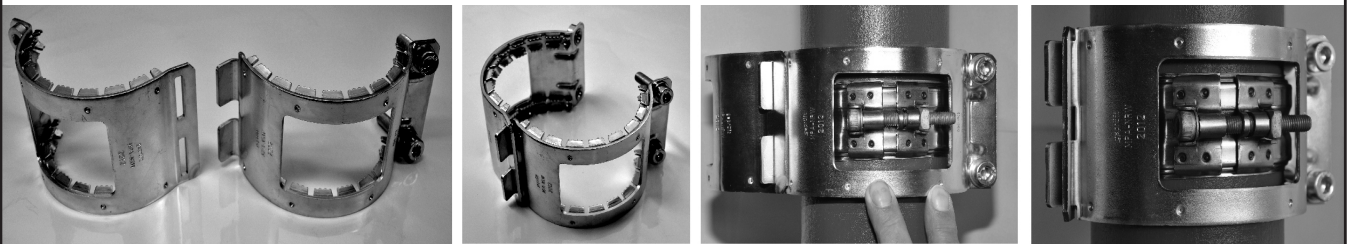
Mounting instructions Contec Kombi-securing clamp

For:
Single-screw,
CV-Coupling and
CE-Coupling

Con
tec
SML-Verbindungstechnik GmbH

If more rigorous requirements are imposed on the pipe connection, e.g. in back pressure and impact zones, under deflections or diameter steps in the downcomer, we recommend the use of securing clamps.

When using these elements, functionality in accordance with DIN 19522/EN 877 is ensured, even in critical areas.



Mounting:

1. Put of the hook part over the pipe connector. Clip the slot part of the clamp into the hooks.

Caution:

Do not press the clamps into the pipe connector!

2. All screws with washers beneath the screw head must be inserted into the clamp segments and screwed in loosely. Press both parts of the clamp together and tighten the screws alternating on opposite sides with the prescribed torque.

Caution:

Do not leave the washers out under any circumstances!

	Max. pressure	tightening torque
DN 50	10 bar	12 Nm
DN 70	10 bar	12 Nm
DN 80	10 bar	12 Nm
DN 100	10 bar	32 Nm
DN 125	5 bar	32 Nm
DN 150	5 bar	45 Nm